

# Oregon's Standard Product Capabilities

- C.C.D. Solids:**
- C.C.D. Hollows:**
- Shape Height:**
- Wall Thickness (inches):**
- Pounds per Foot:**
- Length (Cut at Press):**
- Length Tolerances:**
- Alloys Available:**
- Tempers Available:**

| 2000 ton - 7" press  |          |
|--|----------|
| Minimum  | Maximum  |
| .50"   | 8" *     |
| .75"   | 5" *     |
| .75"   | 5" *     |
| .038"  | .375"    |
| .09 lbs  | 3.50 lbs |
| 96.0"  | 480.0"   |
| <i>Standard aluminum association<br/>Tolerances apply unless otherwise</i> |          |
| <b>6063 SF, 6005A</b>  |          |
| T-1, T-4, T-5, T-52, T-54, T-6, T-6511                                     |          |

| 2000 ton - 7" press  |          |
|--|----------|
| Minimum  | Maximum  |
| .50"   | 8" *     |
| .75"   | 5" *     |
| .75"   | 5" *     |
| .038"  | .375"    |
| .09 lbs  | 3.50 lbs |
| 96.0"  | 480.0"   |
| <i>Standard aluminum association<br/>Tolerances apply unless otherwise</i> |          |
| <b>6063 SF, 6005A, 6061</b>  |          |
| T-1, T-4, T-5, T-52, T-54, T-6, T-6511                                     |          |

| 3300 ton - 9" Press  |          |
|--|----------|
| Minimum  | Maximum  |
| 1"   | 10" *    |
| 1"   | 10" *    |
| 1"   | 6" *     |
| .05"   | .750"    |
| 1.00 lbs   | 6.00 lbs |
| 96.0"  | 636.0"   |
| <i>Standard aluminum association<br/>Tolerances apply unless otherwise</i> |          |
| <b>6063 SF, 6005A, 6061, 6351</b>  |          |
| T-1, T-4, T-5, T-52, T-54, T-6, T-6511                                     |          |

| Recut Saw                   |                                    |
|-----------------------------|------------------------------------|
| Minimum                     | Maximum                            |
|                             | See Press                          |
|                             | See Press                          |
| none                        | 5.5" *                             |
|                             | See Press                          |
|                             | See Press                          |
| .75"                        | 300.0"                             |
| +/- 1/32" or<br>+/- .03125" | <i>Standard</i><br><i>Standard</i> |
|                             | See Press                          |
|                             | See Press                          |

**Notes:**

\* The maximum C.C.D. specified restricts the height to 1" or less. Reducing the C.C.D. will increase height restriction.

\* The maximum C.C.D. specified restricts the height to 1" or less. Reducing the C.C.D. will increase height restriction.

\* The maximum C.C.D. specified restricts the height to 1" or less. Reducing the C.C.D. will increase height restriction.

\* The height restriction specified is needed to clear the saw blade. The shape height calculation is the highest point of the shape as it is positioned to be cut.

\*\*\* The Standard Capabilities are a guideline only.\*\*\*